

Product Change Notification

PCN No.	PCN_EC25_Series_20180713_EN	Date of Issue (DD/MM/YYYY)	13/07/2018
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1. General Information

Types of Change	Manufacturing Process Optimization
Description of Changes	Added thermal adhesives between the shielding cover and PCBA of EC25 series module.
Reasons of Change	In order to achieve a better thermal dissipation performance of EC25 series module, the thermally conductive adhesives will be added between the shielding cover and PCBA .

2. Information for Affected Products

Affected Products Information

Model	Ordering Code
EC25-E/EC25-E Mini PCIe	No change
EC25-A/EC25-A MINIPCIE	No change
EC25-V/EC25-V MINIPCIE	No change
EC25-J/EC25-J MINIPCIE	No change
EC25-AU/EC25-AU MINIPCIE	No change
EC25-AUT	No change
EC25-AUTL	No change

Affected Products Release Time:

Samples for Affected Products will be available from 15/08/2018 (DD/MM/YYYY).

Switch Time:

Affected Products will be started shipping to customers from 30/09/2018 (DD/MM/YYYY) if no statement received.

3. Impacts of the Change

Risk Assessment	<ol style="list-style-type: none"> 1. The adoption of thermally conductive adhesives is only an enhancement of the thermal dissipation performance, no risk will be added. 2. The ordering codes remain unchanged.
Suggested Implementation Plan	Through rigorous and complete testing, Quectel confirms that EC25 series module with thermal conductive adhesives can fully meet the qualification and performance requirements, and a better thermal dissipation performance will be achieved.

	Therefore, the adoption of thermally conductive adhesives is highly recommended by Quectel.
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4. Customer Acknowledgement of Receipt

Please acknowledge receipt of this change notification by replying to info_PCN@quectel.com.

If no feedback is received within 30 days after the issue date of this notification, then Quectel may accept that this change has been tacitly accepted and can implement the change as indicated above.